



The two parts on the left are on your machine, the two parts on the right come from CNCBits.com.



The drawbar is now inserted into the collet of your router.



Universal is attached to the drawbar



ready to be 'bottom loaded' into machine



Before inserting rasters:

1. NEVER TURN SPINDLE MOTOR ON (ALWAYS TURN MOTOR OFF – NO SPINNING)
2. Set the surface –
3. Push down 1/8<sup>th</sup> inch (3mm) and increase slowly until you find the depth that keeps rasters in (up to ¼ in . 6mm)
4. Dwell time should be .5 seconds